

Date: Tuesday, 11/03/2008 1:23:39 PM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: LUG ASS'Y
Job Number	: 37820		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D2253
This Issue	: 11/03/2008	S.O. No.	: D2253 REV.A
Prsht Rev.	: NC	Project Number	:
First Issue	: / /	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 11/03/2008
Checked & Approved By		Qty:	2 Um: Each
Comment	:		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	D22531	Lug	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Lug		37757	28 08/03/11 (2x)
2.0	D22533	lug	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) lug		37758	28 08/03/11 (2x)
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
Comment: LARGE FABRICATION RESOURCE 1 WELD PER DRWG D2253 REV.A		28 08/03/11	(2x)
4.0	QC9	VISUAL WELDING INSPECTION	
Comment: VISUAL WELDING INSPECTION		28 08/03/11	(2x)
5.0	QC5	INSPECT WORK TO CURRENT STEP	
Comment: INSPECT WORK TO CURRENT STEP		28 08/03/11	(2x)
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1		28 08/03/11	(2x)
ID & STK			

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: LUG ASS'Y

Job Number: 37820

Part Number: D2253

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 QC21

FINAL INSPECTION/W/O RELEASE



(2)

Comment: FINAL INSPECTION/W/O RELEASE

Do 03/12

Job Completion



U 08.03.12

DART

DRAWN
MEEKEL 94-C-14
DESIGN
MEEKEL 94-C-14
Beltar 94-C-20

DART AERO ACCESSORIES INC

VICTORIA INTERNATIONAL AIRPORT, CANADA

DRAWING NO.

D2253

REV. A

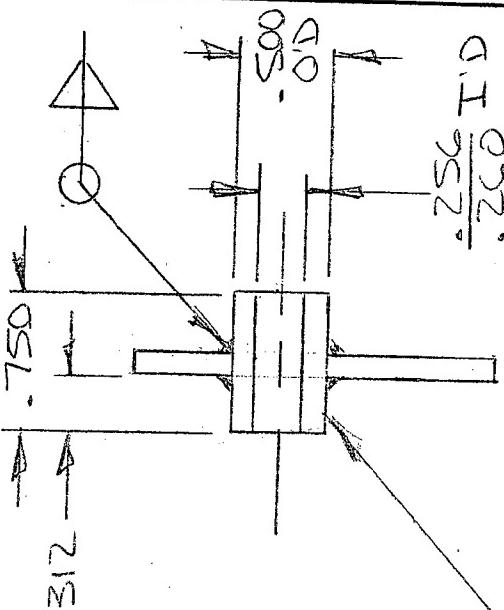
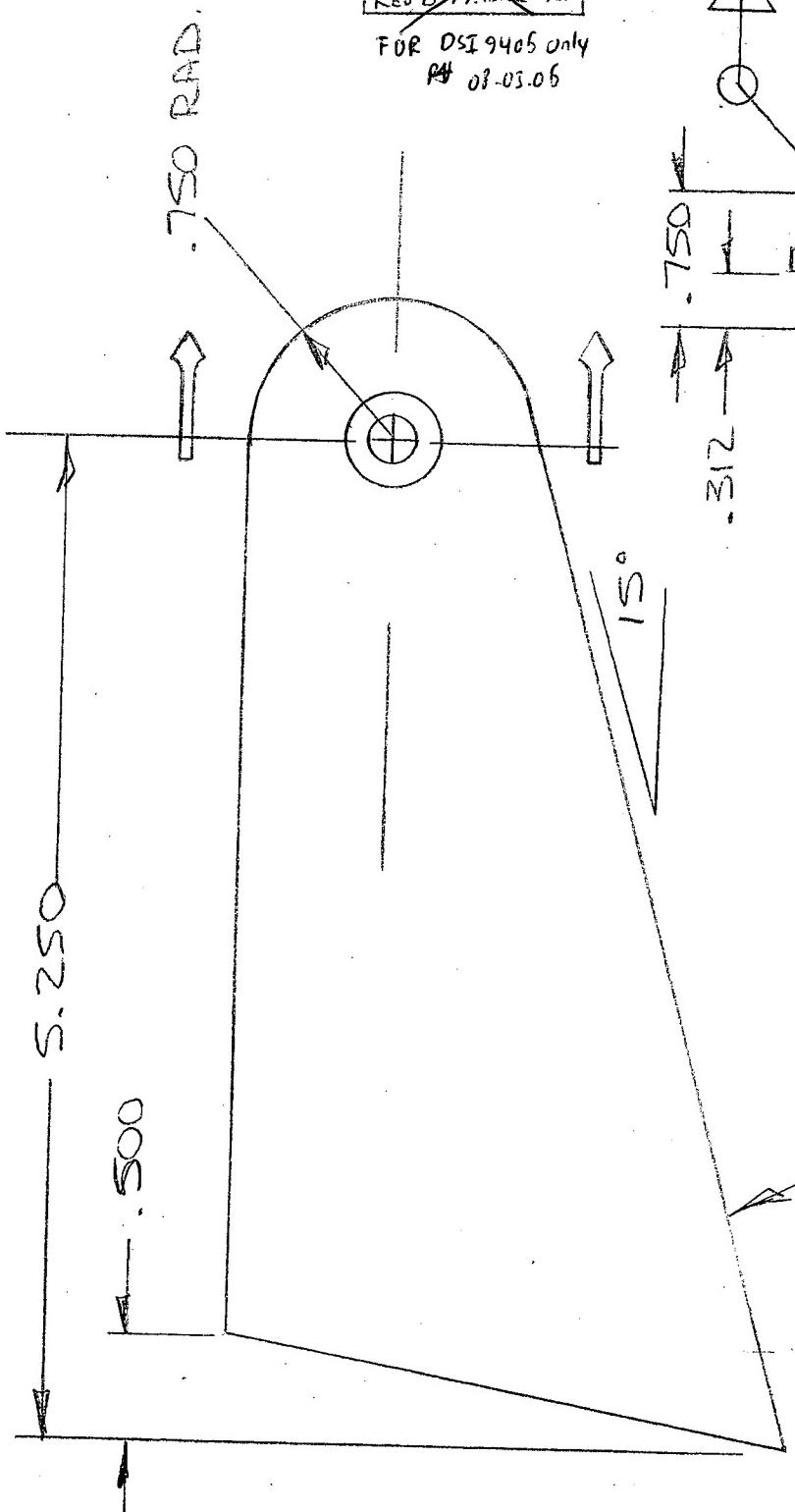
TITLE

LUG ASS'Y

SHEET 1 OF 1

SUPERCEDED BY

REV B 94.04.02 RF

FOR DS19405 only
03-03-0657820
W/D

ASTM 1010 STEEL

(OR EQUIVALENT)

D2253-1 LUG

.500 DIA.

ASTM 1010 STEEL

(OR EQUIVALENT)

D2253-1 LUG
1/8" THICK
ASTM 1010 STEEL
(OR EQUIVALENT)

32253

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WITHOUT NOTICE
WORK ORDER
NO.

NOTE: THIS WOULD PER RESTRICTED STANDARDS